



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

# Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name		
PO041171	ACI001-VC	1	1	Net 30	M17-4-R0.375	17-4 SS Round Bar .375" : 17-4 PH / S17400 / TYPE 630 SS ROUND BAR PER AMS 5643/ ASTM A564 GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI receive ft				12	10/9/2018	12		S119705	Stock	10/18/2018	\$ 5.17 / ft	1		\$62.08	Acier Ouellette Inc.		
		4			M303B1.500X3.500	303 Bar 1.500" X 3.500" ; MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft				4		4		S119738	Stock	10/18/2018	\$ 328.75 / ft	1		\$1,315.00	Acier Ouellette Inc.		
Total:																16						\$1,055.69	

Plex 10/19/2018 9:07 AM dart.Tollis.Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO041171

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO041171

**PO Date:** 9/27/18

**Due Date:** 10/11/18

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

E-M 18 SEP 27 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:** QUOTE NO. SOU0134446

## Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M17-4-R0.375		17-4 SS Round Bar .375" : 17-4 PH / S17400 / TYPE 630 SS ROUND BAR PER AMS 5643/ ASTM A564 GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI receive ft	Firmed	-	10/15/18	12 ft	0 ft	12 ft	\$5.1733/ft	\$62.08
2		M303R0.500		303 Round Bar 0.500" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	-	10/4/18	24 ft	0 ft	24 ft	\$2.3408/ft	\$56.18
3		M303R0.750		303 Round Bar 0.750" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	-	10/4/18	36 ft	0 ft	36 ft	\$5.406388/ft	\$194.63
4		M303B1.500X3.500		303 Bar 1.500" X 3.500" : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	Firmed	-	10/15/18	4 ft	0 ft	4 ft	\$328.75/ft	\$1,315.00



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

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# PURCHASE ORDER PO041171

## Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5 AT		M6061T6B1.000X06.000		6061T6 Bar 1.00 X 6.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	10/4/18	36 ft	0 ft	36 ft	\$28.1925/ft	\$1,014.93
								36 ft			AT 18/10/04	
6 AT		M6061T6B2.500X01.500		6061-T6 Bar 2.50 X 1.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	10/4/18	12 ft	0 ft	12 ft	\$17.1595/ft	\$205.91
								12 ft			AT 18/10/04	
7 AT		M6061T6B2.000X02.000		6061-T6 Bar 2.00 X 2.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	10/4/18	12 ft	0 ft	12 ft	\$17.8658/ft	\$214.39
								12 ft			AT 18/10/04	
8 AT		M1018R2.500		M1018R2.500 : MATERIAL: AISI 1018-1025 ROUND BAR M1010S20GA AS PER MIL-S-7097 OR ASTM A108	Firmed	-	10/4/18	10 ft	0 ft	10 ft	\$21.521/ft	\$215.21
								10-50 ft			AT 18/10/04	
9 AT		MT-4140QT-R1.750		AISI 4140 Quenched & Tempered Steel Round Bar 1.750" Dia. : AISI 4140 Q&T Round Bar : MAT'L: AISI 4130 QUENCHED & TEMPERED ROUND BAR AS PER ASTM 4140 QT OR ASTM 4142 QT	Firmed	-	10/15/18	12 ft	0 ft	12 ft	\$27.9166/ft	\$335.00
								12 ft			AT 18/10/16	



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO041171**

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10		MT-HRS-R-5.000  ASTM A29 GRADE A572 BS ASCEP/ASME Mile		Hot Rolled Steel Round Bar 5.000" Dia. : MATERIAL: HOT ROLLED STEEL ROUND BAR ASTM A36 OR ASTM A1011 OR 44W OR ASTM A1018	Firmed	-	10/4/18	4 ft ✓ 4 ft	0 ft	4 ft	\$83.8275/ft	\$335.31
Grand Total:												\$3,948.64

## Order Notes

### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 9/27/18 1:25 PM dart.lavoie.chantal



**ACIER OUELLETTE INC.**

935, Boul. du H vre  
Salaberry de Valleyfield (Qu bec) J6S 5L1  
T l.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Quotation**

SOU0134446

**Billed to**

DART AEROSPACE LTD  
1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE T l.: 613-632-5200

**Customer N ** CLI0001056  
**Date** 2018/09/21  
**Revision N ** 0  
**Prices valid until** 2018/09/28  
**Your Order N **  
**Processed by** Denis Quenneville  
**Salesman** STEPHANIE  
**Carrier** OUELLE SDV  
**Credit Terms** Net 30 Days  
**Page** 1

Product N� and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
ROUND SS 3/8 17-4PH RANDOM NS RSS-38174PH 9168 1 X 12' R/L 7-10 DAYS	4.51	12.00	PI_\$CLB	12.00	PI		1.00	62.080	62.08
							5.1733 \$		
ROUND STAINLESS 1 1/2 17-4 RANDOM NS RSS-112174-V 8868 1 X 12' R/L COND. H1150 7-10 DAYS	71.15	12.00	PI_\$CLB	12.00	UN_\$UN		1.00	886.470	886.47
							73.8725 \$		
<del>ROUND SS 2 17-4 NS RSS-2174 10131 1 X 12' R/L COND. H1150 7-10 DAYS</del>	128.16	12.00	PI_\$CLB	12.00	UN_\$UN		1.00	1 299.480	1 299.48
<del>ROUND SS 2 17-4 NS RSS-2174 10131 2 X 12' R/L COND. H900 7-10 DAYS</del>	256.32	24.00	PI_\$CLB	24.00	UN_\$UN		2.00	1 640.385	3 280.77
<del>FLAT BAR SS 17-4 PH ASTM A564 1-1/4 X 2 N 1 X 12' R/L 7-10 DAYS</del>	0.00	1.00	UN	1.00	UN		1.00	1 175.000	1 175.00
<del>SHEET SS 18G SS304-2B (4 X 8) FESS-18G483042B 3425 4 X 4' X 8' STOCK</del>	268.80	128.00	PI2_\$CLB	4.00	UN		4.00	243.902	975.61
<del>SKID (4 X 8) SK-48 10048</del>	0.00	1.00	UN_\$UN	1.00	UN_\$UN	40.00			40.00
FLAT SS 1/2 X 2 1/2 SS304 (R) FSS-12212 8302 1 X 12' R/L STOCK	51.48	12.00	PI_\$CLB	12.00	PI		1.00	186.850	186.85
							15.5708 \$		
ROUND SS 1/2 303 (R) RSS-12303 5727 2 X 12' R/L STOCK	16.01	24.00	PI_\$CLB	24.00	PI		2.00	28.090	56.18
							2.3408 \$		
ROUND SS 3/4 303 (R) RSS-34303 5761 3 X 12' R/L STOCK	54.07	36.00	PI_\$CLB	36.00	PI		3.00	64.876	194.63
							5.406388 \$		

D-5033

Date :

Next Page...



# ACIER OUELLETTE INC.

935, Boul. du H vre  
Salaberry de Valleyfield (Qu bec) J6S 5L1  
T l.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

## Quotation

SOU0134446

### Billed to

DART AEROSPACE LTD  
1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

### Shipped to

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE T l.: 613-632-5200

### Customer N 

CLI0001056

### Date

2018/09/21

### Revision N 

0

### Prices valid until

2018/09/28

### Your Order N 

### Processed by

Denis Quenneville

### Salesman

STEPHANIE

### Carrier

OUELLE SDV

### Credit Terms

Net 30 Days

### Page

2

Product N� and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
FLAT SS303 1-1/2 X 3-1/2 N 1 X 4' 7-10 DAYS	0.00	1.00	UN	1.00	UN		1.00	1 315.000	1 315.00
FLAT ALU 1 X 6 6061-T6 * FAL-16 2536 3 X 12' STOCK	253.76	36.00	PI_\$CLB	36.00	PI		3.00	338.310	1 014.93
FLAT ALU 1 1/2 X 2 1/2 6061-T6 * FAL-112212 2439 SAW CUT SCIE 1 1 X 12' STOCK	52.87	12.00	PI_\$CLB	12.00	PI		1.00	205.890	205.89
SQUARE ALU 2 6061-T6 * CAL-2 1785 SAW CUT SCIE 1 1 X 12' STOCK	56.45	12.00	PI_\$CLB	12.00	PI		1.00	214.390	214.39
SQUARE ALU 4 1/2 6061-T6 NS CAL-412 9957 2 X 6' 3-4 DAYS	291.60	12.00	PI_\$CLB	12.00	UN \$UN		2.00	1 122.585	2 245.17
ROUND CR 1 3/4 1018 (R) RCR-134 5273 1 X 20' R/L STOCK	163.60	20.00	PI_\$CLB	20.00	PI		1.00	206.050	206.05
ROUND CR 2 1/2 1018 (R) RCR-212 5299 SAW CUT SCIE 1 1 X 10' STOCK	166.90	10.00	PI_\$CLB	10.00	PI		1.00	215.210	215.21
ROUND CR 2 1/2 1018 (R) RCR-212 5299 1 X 20' R/L STOCK	333.80	20.00	PI_\$CLB	20.00	PI		1.00	420.420	420.42

cut in 2 pcs  
section of 10 ft

328.75

28.1925\$

17.1595\$

17.8658\$

21.521\$

21.021\$

Date :

Next Page...



**ACIER OUELLETTE INC.**

935, Boul. du H  vre  
Salaberry de Valleyfield (Qu  bec) J6S 5L1  
T  l.: 450-377-4248 M  l: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 M  l: 514-336-4246 Ext.: 866-456-4242

**Quotation****SOU0134446****Billed to**

DART AEROSPACE LTD  
1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : CHANTAL LAVOIE T  l.: 613-632-5200

**Customer N  **

CLI0001056

**Date**

2018/09/21

**Revision N  **

0

**Prices valid until**

2018/09/28

**Your Order N  ****Processed by**

Denis Quenneville

**Salesman**

STEPHANIE

**Carrier**

OUELLE SDV

**Credit Terms**

Net 30 Days

**Page**

3

Product N�� and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
4140 Q&T 1-3/4"�� N 25.8333 \$ 1 X 6' 7-10 DAYS	0.00	1.00	UN	1.00	UN		1.00	185.000	185.00
4140 Q&T 1-3/4"�� N 27.9166 \$ 1 X 12' 7-10 DAYS	0.00	1.00	UN	1.00	UN		1.00	335.000	335.00
ROUND TOOL STEEL 2 1/2 H13 NS RH13-212 9526 1 X 6' 7-10 DAYS	102.00	6.00	PI \$CLB	6.00	UN \$UN		1.00	606.900	606.90
ROUND HR 5 * RHR-5 5102 SAW CUT SCIE 1 1 X 4' 3-4 DAYS	267.04	4.00	PI \$CLB	4.00	PI		1.00	335.310	335.31
FUEL CHARGE FRAIS_ENERGETIQUE			\$						3.95

**Total Weight (Lbs)** 2 538.52**Important**

This offer is based on the availability, the price of material can change without notice in function of the evolution of the current market prices and international importation fees.  
This offer is subject to credit approval.

Approved and Accepted by :

Date :

**Sub-total**

15 460.29

TVH-13    2009.84

**Total (\$CAD)****17 470.13**



# ACIER OUELLETTE INC.

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

## DELIVERY - CLIENT

Copy

CO00112384

### Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

### Shipped to

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Alt : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N° CLI0001056

Date 2018/09/27

Delivery date 2018/10/09

Your order N° PO041171

Processed by Stephanie Dignard

Salesman

Carrier OUELLETTE VALLEYFIELD

Credit Terme Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
1 ROUND SS 3/8 17-4PH RANDOM NS RSS-38174PH 1 X 12' R/L AC20148-SM-2018/10/08 Heat : 274375 H	4.51	12.00	PI_\$CLB		1x12					
2 PLATE SS 1 1/2 SS303 HRAP NS PSS-112303 1 X 3-1/2" X 48" AC20148-SM-2018/10/08 Heat : 302859 H	74.73	1.17	PI2_\$CLB		1x48					

### Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (Lbs) : 79.24

NIR : R-109516-6

Prepared By :

Verified By :

Delivered By :

Time

Y M D

Customer's Signature

Date



Certificate of Mill Test Results

Date: 10/12/18

Inv: 1387243

Heat: 274375

STNLS ROUND BAR SRB 17.4 .375" x 12" RANDOM



**Acciaierie Valbruna S.p.A.**

36100 VICENZA (Italia) - Viale della scienza, 26 z.l.  
Telefono 0444.988211 - Fax 0444.983838  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4/37  
Telefono 0471.924111 - Fax 0471.924497

M105149 L152074

CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: EN 10204 (2004), 3.1 / ISO 10474 (2013), 3.1

Certificato nr. MEST213476 / 2018 /  
Prüfung/FestMittel

Cliente / Besteller/Käufer/Client  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
46801 - FORT WAYNE, IN 46801 - US

Stato di fornitura: Hot rolled - COND. A Centerless  
Lieferzustand: Ground  
Delivery note: Eist de Position

Produttore:  
Hersteller/Hersteller/producer

**ACCIAIERIE VALBRUNA S.P.A.**

Ordine nr: 56970 STOCK POMPTON  
Bestell-Nr.:  
Your order:  
Commande:

Tipo di Elaborazione: E+AOD  
Erzeugnisart:  
Melting process:  
Mode d'élaboration:

Marchi di Fabbrica:  
Zeichen des Lieferanten:  
Trade marks:  
Signet de l'usine productrice



Conferma ordine nr: E17013408  
Werk-Order-Nummer:

Qualità: 630  
Werkstoff-Grade/Qualität:

Punzone del Collaudo:  
Stempel des Werkstoffprüfingen:  
Inspector's stamp/Prepense de l'inspecteur

MR

Avviso di Spedizione: D-VI16008998  
Lieferanweisung/Shipping Note:

Marca: V174  
Markenbezeichnung:  
Brand/Visage:

Punzonatura: 630  
Markenzeichnung:  
Marking:  
Marquage:

<b>SPECIFICHE:</b> Anforderungen / Requirements / Exigences	<b>Note:</b> Anmerkungen / Notes / Remarques
VSI 2 630 A AISI 630 AMS 2303 F. AMS 5643 V S17400 A AMS-F-0975 B NOVEMBER 2010 ASME SA564 2015 S17400 A (D) ASTM A370 2017. ASTM A564 2013 S17400 A (SECTION II, PT. A 2015 EDITION)	

Tolleranze: ASTM A484-10 TABLE 7							
Pos. nr.	Oggetto	Dimensioni - in	Lunghezza - in	Colata	Pezzi	Peso - LB	Lotto nr.
Pos. Nr. Item no.	Objekt Part description Gegenstand	Dimensionen Größen Dimensions	Länge Length Länge	Erzeugnis Part Casting	Stückzahl Pieces Pièces	Gewicht Weight Poids	Los- Lot no. Lote
0040	Round	0.3750	144/ 148	274375		1.997	712912330

TEST ALLO STATO DI FORNITURA Test on delivery condition / Prüfung auf Lieferbedingung / Test à l'état de livraison / Prueba sobre el material así como entregado									
TEST	Procedura / Verfahren Procedure / Methode Procédure / Méthode	Pos. nr. Item no.	Spennung Tension Tension	Spennung Tension Tension	Resistenza Strength Resistance	Allungamento Elongation Elongation	Strizione Reduction Reduction	Resistenza Strength Resistance	Durezza Hardness Dureza
			min	max					
A									363

TEST ALLO STATO DI FORNITURA Test on delivery condition / Prüfung auf Lieferbedingung / Test à l'état de livraison / Prueba sobre el material así como entregado			
TEST		min	max
A	Delta Ferrite		5,0
A	Grain size for ASTM E112		1,4 %
A	RATINGS FREQUENCY		7
A	RATINGS SEVERITY		0,28
			0,14

Vicenza, 06/03/18 VCO008 - MEST213476 (Mod. MCE2)	Il collaudatore di stabilimento / der Werksechverständige / Works Inspector / L'agent d'usine <b>M. RIZZOTTO</b>	Pagina - 1 di 3
---------------------------------------------------------	---------------------------------------------------------------------------------------------------------------------	-----------------

heat: 274375



**Acciaierie Valbruna S.p.A.**

36100 VICENZA (Italia) - Viale della scienza, 26 z.l.  
Telefono 0444.005211 - Fax 0444.003898  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4/37  
Telefono 0471.824111 - Fax 0471.824497

CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformitate cu: EN 10204 (2004), 3.1 / ISO 10474 (2013), 3.1

Certificato nr. MEST213476 / 2018 /

Clients / Dealer/Purchaser/Client  
VALBRUNA STAINLESS INC.  
2400 TAYLOR STREET WEST  
46801 - FORT WAYNE, IN 46801 - US

Stato di fornitura  
Lieferzustand  
Delivery state  
Etat de livraison

Hot rolled - COND A Centerless  
Ground

Produttore :

Ordre nr. 56970 STOCK POMPTON  
Bestell  
Your order  
Comanda

Tipo di Elaborazione: E+AOD  
Erweiterungsraum  
Mailing process  
Made d'elaboration

**ACCIAIERIE VALBRUNA S.P.A.**

Marchi di Fabbrica:  
Zeichen des Ufermarktes  
Trade marks  
Eglet de fabrica productiva

Conferma ordine nr. **El17013409**  
WebMO di Ordini@el.it

Qualità: 630  
Werkstoff: Biondini

**Punzone del Collaudatore:**  
Esempio del Verbale di collaudo  
Ingresso a sinistra, uscita a destra

Avviso di Spedizione: D-VI18008998  
Lieferantenregistrierung 18008998

Marca: V174  
 Merkmalbezeichnung  
 Stand / Nummer

Punzonatura: 630  
Kennzeichnung  
Markung  
Markierung

[illegible]

Mechanical properties according to ASTM A370.  
Delta Ferrite according to AMS 2315.

[illegible]

Ultrasonic volumetric test according to ASTM A388 pass.  
 Micro and macro etch test : satisfactory.  
 Produced without class I-II Ozone depleting substances.  
 Macroetch test per ASTM E340: acceptable.  
 Furnace calibrated according to AMS-H-5875.  
 Pyrometry in accordance with AMS2750.  
 Reduction ratio = 412,7 : 1  
 Material solution annealed 1905° F for 1h,  
 air cooled to below 80° F.  
 Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
Die geforderten Anforderungen sind in Anlage erfüllt  
The material has been furnished in accordance with the requirements  
Le conditions de la commande ont été satisfaites

Controllo anti-mascolanza: OK  
Verweisungsprüfung: abschließend durchgeführt  
Anforderung leerer Protokolle: OK  
Controllo anti-mascolanza: OK

Controllo visivo e dimensionale, aderente le esigenze  
Brillatgourd Ausmessung eine Dimensionierung  
Vielalissen und dimensional über die History  
Control visivo e dimensionale aderente

Vicenza, 06/03/18

VCQ008 - MEST213478

(Med. MCI)

il collaudatore di stabilimento / der Werksabsehriftsführer / Works inspector / L'agent d'usine

M. RIZZOTTO *M. Rizzotto*

Pagina - 2 di 3

Certificate of Mill Test Results

Inv: 1387243 Date: 10/12/18  
Heat: 274375

STNLS ROUND BAR SRB 17-4.375" x 12"RANDOM



**Acciaierie Valbruna S.p.A.**

30100 VICENZA (Italia) - Viale della scienza, 26 z.l.  
Telefono 0444.988211 - Fax 0444.983836  
Stab.: 30100 BOLZANO (Italia) - Via A. Volta, 4/37  
Telefono 0471.924111 - Fax 0471.924497

**CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION**

In conformità a: EN 10204 (2004), 3.1 / ISO 10474 (2013), 3.1

Certificato nr. MEST213476 / 2018 /  
Prüfung/Nr. 213476

Clients / Besteller/Purchaser/Client  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801 - FORT WAYNE, IN 46801 - US

Stato di fornitura: Hot rolled - COND. A Centerless  
Lieferzustand: Ground  
Delivery state:  
Etat de livraison:

Produttore:  
Hersteller/Hersteller-produkte

**ACCIAIERIE VALBRUNA S.P.A.**

Ordine nr. 56970 STOCK POMPTON  
Bestell:  
Teilnr.  
Commande:

Tipo di Elaborazione: E+AOD  
Erzeugungsverfahren:  
Stehing prozess:  
Mode d'elaboration:

Marchi di Fabbrica:  
Zeichen des Lieferwerkes:  
Trade marks:  
Signes de l'usine productrice



Confirma ordine nr. EI17013409  
Works/Our Order/Ref. nr.:

Qualität: 630  
Werkstoff/DIN-Standart:

Punzione del Collaudatore:  
Stempel des Werkstoffprüfingenieur:  
Inspector's Stamp/Emplacement de l'inspecteur:

MR

Avviso di Spedizione: D-VI18008998  
Lieferanweisung/Shipping instr. L:

Marcia: V174  
Werkzeugmaschinen:  
Brand / Marque:

Punzonatura: 630  
Markierung:  
Marking:  
Marquage:

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2008, IATF 16949 : 2016, AS 9100C

The Quality Management System is Certified acc. Pressure Equipment Directive (2010/23/EC) Annex 1, 4.3 and 2014/68/EU by TÜV and LLOYD'S  
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
Maximal and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.  
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 06/03/18  
VC0003 - MEST213476

(Mod. MCE2)

Il collaudatore di stadiamento / der Werkstoffprüfung / Works Inspector / L'agent d'usine

M. RIZZOTTI

Pagina - 3 di 3



## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL 17-4 PH / S17400 / TYPE 630 SS ROUND BAR  
GRAIN MUST BE ALONG LENGTH OF BAR  
MINIMUM YIELD STRENGTH PER TABLE  
MINIMUM ULTIMATE STRENGTH PER TABLE

SPECIFICATION: AMS 5643-0R ASTM A564

PART NUMBER: M17-4- HHHH- R X.XXX  
COND O.D.

WHERE: HHHH SPECIFIES THE MATERIAL CONDITION (PER TABLE BELOW)  
X.XXX = DIAMETER (IN INCHES)

## MATERIAL CONDITION TABLE:

CODE	CONDITION	MIN YIELD TENSILE STRENGTH (KSI)	MIN ULTIMATE TENSILE STRENGTH (KSI)
(OMITTED)	NONE SPECIFIED (CONDITION A NOT ACCEPTABLE)	100	150
H900	H900	170	190
H825	H825	155	170
H1025	H1025	145	155
H1075	H1075	125	145
H1100	H1100	115	140
H1150	H1150	105	135
CONDA	CONDITION A (SOLUTION TREATED)		

**NOTES:** MATERIAL IN H900 AND H925 CONDITION NOT RECOMMENDED FOR TENSION OR SHEAR APPLICATIONS IN COLD WEATHER CONDITIONS

MATERIAL IN H800 AND H925 CONDITION NOT RECOMMENDED FOR APPLICATIONS WHERE STRESS CORROSION CRACKING IS POSSIBLE

CONDITION A NOT TO BE USED IN DESIGN FOR FINAL PRODUCT AND SHOULD ALWAYS BE HEAT TREATED

**EXAMPLES:**

PART	DIAMETER BAR	MIN UTS = 150 KSI, MIN YTS = 100 KSI	PART NUMBER
4.000"	DIAMETER BAR	H900 CONDITION	M17 4-R1-0000
2.500"	DIAMETER BAR	H900 CONDITION	M17 4-H900-R2.500
3.250"	DIAMETER BAR	H1025 CONDITION	M17 4-H1025-R3.250
3.750"	DIAMETER BAR	A CONDITION	M17 4-CONDA-R0.750

C	ADDED MATERIAL CONDITION (CH17-107)	NO	DATE
B	RIFORMAT DWG S17400/TYPE 630 ADDED TO PURCHASE MATERIAL (ZN DS-1), ADD AS84 SPEC (CS-1), REF PAR 09-020A	VS	10 05 20
A	NEW ISSUE	CP	05 03 16

  

DESIGN	DESCRIPTION	BY	DATE
DRAWN	NO		
CHECKED	NO		
MFG. APPR.	CP		
APPROVED	RA		
DE APPR.	WM		
DATE	CP		

  

**DART AEROSPACE LTD**  
 HAWKESBURY, ONTARIO, CANADA

REV. C  
 SHEET 1 OF 1  
 SCALE  
 NTS

17.09.14

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RELEASED  
2017-10-31  
E617-728

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M17-4-R0.375  
 DATE: 10/10/18

PO / BATCH NO.: P0041171/S11925

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 12ft  
 QUANTITY INSPECTED: 12ft  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375"  
 THICKNESS RECEIVED: 0.375"  
 SHEET SIZE ORDERED: -  
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	AMS 5643
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	MT: 274375
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> DATE: <u>10/10/18</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

112384

Dart

20148N

(3)

sij | acroni

10073155-20014470-50671

Izdajatelj / Certificate:  
Originator of Inspection Document:  
Aussteller der Bescheinigung:SU ACRONI, d.o.o.  
KRT-KAKOVOST  
Cesta Borisa Kidriča 44  
SI - 4270 Jesenice  
Slovenia, EUTel: +386 4 584 10 18  
Fax: +386 4 584 10 71  
E-Mail: [certifikat@suacroni.si](mailto:certifikat@suacroni.si)  
W: <http://www.suacroni.si>

Page 1/3

Prejemnik / Consignee / Empfänger PENN STAINLESS PRODUCTS 190 KELLY ROAD PA18951 QUAKERTOWN UNITED STATES	
St. dokumenta / Document No. / Bescheinigungs Nr. 10073155-20014470-50671 z / dated / vom 24.11.2017	Proizvajalčeva št. naročila / Manufacturer's works order No. / Werksauftrag Nr. 20014470 z / dated / vom 04.10.2017
Kupčeva št. naročila / Purchaser's order No. / Kundenbestell Nr. PO29150	Kupčeva št. izdelka / Purchaser Article No. / Artikel Nr. des Kunden
St. dobavnega lista / Packing list No. / Lieferschein Nr. 10073155 z / dated / vom 24.11.2017	Datum izdaje / Date of issue / Ausgabedatum 24.11.2017
St. računa / Account No. / Kontonummer 1720101025146	

Izdelek / Product / Erzeugnis DEBELA PLOČEVINA / HOT ROLLED PLATE / WARMGEWALZTES GROBBLECH	
Zahteva / Requirements / Anforderungen ASTM A582/A582M-12 ASTM A895-1989(2009) EN 10088-2:2014	
Oznaka jekla / Steel designation / Stahlbezeichnung S30300 303	
Customer Grade HOT ROLLED STAINLESS STEEL ASME SA 240 TP 303	
Specifikacija kupca / Customer specification No. / Kundenspezifikation	
Dodane zahteve / Supplementary requirements / Zusätzlich Anforderungen	
Dobavna stanje / Product delivery condition / Lieferzustand des Erzeugnisses TOPLINO ŽARJENO, LUŽENO / SOLUTION ANNEALED, PICKLED / LÖSUNGSGEGLÜHT, GEBEIZT	
Stanje površine / Surface finish / Oberflächenbehandlung ASTM Finish: No. 1 - on both sides EN Surface: 1D - on both sides	
Popravljanje z varjenjem ni dovoljeno / No weld repair / Keine Schweißreparatur	

Oznake izdelka / Marking of the product / Kennzeichnung des Erzeugnisses						
Znak proizvajalca Manufacturer's mark Zeichen des Herstellers	Oznaka jekla Steel designation Stahlbezeichnung	St. plošče Plate No. Tafel Nr.	St. serije Heat No. Schmelzen Nr.	Dimenzije izdelka Product dimensions Abmessungen des Erzeugnisses	Zig kontrolorja Stamp of the works inspector Stempel des Werkssachverständigen	Zig prevzemalca Stamp of the inspection representative Stempel des Abnahmebeauftragten
SU   ACRONI						
Dodane oznake / Other marks / Andere Kennzeichen						

Obsag dobave / Extent of material delivery / Umfang der Lieferung							
Pos. Item Pos.	St. serije Heat No. Schmelzen Nr.	St. plošče Plate No. Tafel Nr.	Teoretična teža Mass Masse	Težna teža Actual mass Ist Masse	Dimenzije izdelka Product dimensions Maße des Erzeugnisses	Št. kosov No. of pieces Stückzahl	Št. vzorcev Sample No. Probe Nr.
6	302859	1732827601	3067.66	3067.66	1.500 / 78.00 / 200.00	1	1732827601

Način izdelave jekla / Steelmaking process / Stahlherstellungsverfahren E + VOD

SU ACRONI d.o.o.  
Cesta Borisa Kidriča 44  
SI-4270 Jesenice  
Podoblastnost / Works inspector / Werkssachverständiger  
Dr. Goran Kosic

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SU ACRONI d.o.o.  
Cesta Borisa Kidriča 44  
SI-4270 Jesenice  
Slovenia, EU

Certificate of Mill Test Results

Date: 10/12/18

Inv: 1387243

Heat: 302859

STNLS PLATE SPLM 303 1.5" x 3-1/2" x 48"

heat: 302859



# Certificate of Mill Test Results

Inv: 1387243 Date: 10/12/18  
Heat: 302859

STNLS PLATE SPLM 303 1.5" x 3-1/2" x 48"

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10073155-20014470-50671

Issued by: Certificate  
Originator of Inspection Document  
Aussteller der Bescheinigung:

SJ ACRONI d.o.o.  
KRK-KARLOVOST  
Cesta Barice Križica 44  
SI - 4270 Jesenice  
Slovenia, EU

Tel: +386 4 584 10 16  
Fax: +386 4 584 10 71  
E-Mail: [general@sjacroni.si](mailto:general@sjacroni.si)  
W: <http://www.sjacroni.si>

Page 2 / 3

Pogoji toplotne obdelave / Heat treatment details / Wärmebehandlung Details  
HEAT TREATMENT: SOLUTION ANNEALED AT min. 1925°F WATER QUENCHED  
Lot Numbers : 1732827601

Mehanske lastnosti pri sobni temperaturi / Mechanical properties at room temperature / Mechanische Eigenschaften bei Raumtemperatur														
Sl. serija Heat No. Schmelzen Nr.	Sl. vzorca Sample No. Probe Nr.	Smerni vzorca Sample orientation Proben lage		Meja plastičnosti Yield or proof strength Streck- oder Dehngrenze  (KSI)		Val. trdnost Tensile str. Zugfestigkeit  (KSI)	Zg. meja plastičnosti Upper Yield strength Obere Streckgrenze  (KSI)	Kontrakcija Reduction of area Bruchdehnung ningung  (%)	Radežet Elongation Bruchdehnung  (%)			Razmerje Ratio Beziehung	Trdnost Hardness Härte	
		T/L	T/B	1/2, 1/4; S2	Rp0.2	Rp1.0	Rm	Roh	Z	A5	A50	A80	Rp/Rm	HBW
Zahteva Requirements Anforderung		MIN												
		27.56 33.36 72.52 55.0												
		MAX												
		101.55												
		202												
302859	1732827601	T			34.23	59.74	76.61		65	55.0				146
T- Prečno / Transverse / Quer L- Vz dolžno / Longitudinal / Längs T- Glava / Top / Kopf B- Noga / Bottom / Fuss 1/2 - Odvzem vzorca na sredini / Taking the sample at the center of product / Unter der Probe in der Mitte des Produkt 1/4 - Odvzem vzorca po deb. 1/4 pod površino / Thickness 1/4 under the surface / Dicke 1/4 unter der Oberfläche S2- Odvzem vzorca po deb. 2 mm pod površino / Thickness 2 mm under the surface / Dicke 2 mm unter der Oberfläche														

Kemična Analiza / Chemical Composition / Chemische Zusammensetzung									
Sl. Serija Heat No / Schmelzen Nr.	302859								
WC	CS	SMn	SP	SS	NCr	NI	NCu	SN	
0.031	0.500	1.710	0.033	0.2510	17.07	8.26	0.290	0.0612	

Kontrola oznak, identifikacije, površine, oblike in dimenzij / Control of marking and identification, surface appearance, shape and dimensional properties / Prüfung von Kennzeichnung, Identifizierung, Oberfläche, Form und Maße:  
ASME SA 480 Ed.2015 OK  
ASTM A480/A480M-16a OK

SJ ACRONI d.o.o.  
Cesta Barice Križica 44  
SI-4270 Jesenice  
Problemlöse / Works Inspector / Werkstoffverständiger  
Dr. Goran Petrov

**sij** | acroni

SJ ACRONI d.o.o.  
Cesta Barice Križica 44  
SI-4270 Jesenice  
Slovenia, EU

# Certificate of Mill Test Results

Inv: I387243 Date: 10/12/18  
Heat: 302859

STNLS PLATE SPLM 303 1.5" x 3-1/2" x 48"

**sij | acroni**

10073155-20014470-50671

Izdajatelj / Certificate:  
Originator of Inspection Document:  
Aussteller der Bescheinigung:

SIJ ACRONI d.o.o.  
KRT-JAKOVOST  
Cesta Borisa Kidriča 44  
SI-4270 Jesenice  
Slovenia, EU

Tel.: +386 4 594 10 10  
Fax: +386 4 594 10 71  
E-Mail: [info@www.acroni.si](mailto:info@www.acroni.si)  
W: <http://www.acroni.si>

Page 3 / 3

## Opombe / Remarks / Bemerkungen

Potvrjujemo da dobavljeni izdelki ustrezajo zahtevam naročila / We confirm herewith that the delivered products comply with the purchase order / Es wird bestätigt, daß die Erzeugnisse den Bestellenforderungen entsprechen  
Država porekla = Država izdelave taline = Država izdelave slaba - SLOVENIJA - EU / Country of Origin = Country of melt = Country of slab: SLOVENIA - EU /  
Herkunftsland = Land der Schmelze = Land der Branne - SLOVENIA - EG  
Material ni kontaminiran z žvirom srebrom. / Free from Known Contamination with Mercury. / Keine Kontamination mit Quecksilber.  
Material je skladen z RoHS direktivo. Podrobnosti na: <http://www.acroni.si/en/data/files/1370588262.pdf> / Material fully comply with RoHS directive, Details on: <http://www.acroni.si/en/data/files/1370588262.pdf> / Material ausgestattet mit RoHS-Richtlinien, Einzelheiten auf: <http://www.acroni.si/en/data/files/1370588262.pdf>

Sistem vodenja kakovosti je certificiran po ISO 9001. Št. Certifikata: 12 100 6200 TMS. Izdajatelj: TÜV SÜD Management Service GmbH. / Quality Management System is certified according to ISO 9001. Certificate no. 12 100 6200 TMS, issued by TÜV SÜD Management Service GmbH. / Qualitätsmanagementsystem zertifiziert nach ISO 9001. Zertifikat Nr. 12 100 6200 TMS der TÜV SÜD Management Service GmbH.

DFARS compliant per 252.225.7003 and 252.225.872-1

Meritev sevanja: NI RADIOAKTIVNEGA-ONESNAŽENJA / Measuring Radleion: NO RADIOACTIVE CONTAMINATION / messen: KEINE ERHÖHTE RADIOAKTIVITÄT

Spektrometerska analiza PMI v skladu API RP 578: OK / Spectrometer Sorting Test PMI according API RP 578: OK / Spektrometer Sortiertest PMI nach API RP 578: OHNE BEANSTANDUNG

Vizualni pregled: OK / Visual Inspection: OK / Sichtprüfung: OHNE BEANSTANDUNG

SIJ ACRONI d.o.o.  
Cesta Borisa Kidriča 44  
SI-4270 Jesenice  
Problemlöser / Works Inspector / Werkstoff-Verständiger /  
D. Gorazd Konec

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SIJ ACRONI d.o.o.  
Cesta Borisa Kidriča 44  
SI-4270 Jesenice  
Slovenia, EU

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS BAR  
(NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION:

ASTM A582

PART NUMBER:

M303B TTTT X WWW.WWWW  
THICK WIDTH

WHERE "TTTT" = THICKNESS IN INCHES  
AND "WWW.WWWW" = WIDTH IN INCHES

EG. 0.5" x 3.0" BAR = M303B0.500X03.000

RELEASED  
R 2010-02-02  
NIP

B	REFORMAT DWG. ADD SPECS (Z/N D8 1), REF PART 08-020A	CP	10 01 05
A	NEW ISSUE	DS	02 05 29
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.05		

  

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	M303B
TITLE	303 BAR
SCALE	NTS
REV. B	SHEET 1 OF 1

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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M302B 1.500x3.500  
 DATE: 18/10/19

PO / BATCH NO.: P00411715119738

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 4P  
 QUANTITY INSPECTED: 4P  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.500"  
 THICKNESS RECEIVED: 1.500"  
 SHEET SIZE ORDERED: -  
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	ASTM A582
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	HT: 302B59
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/10/19</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in